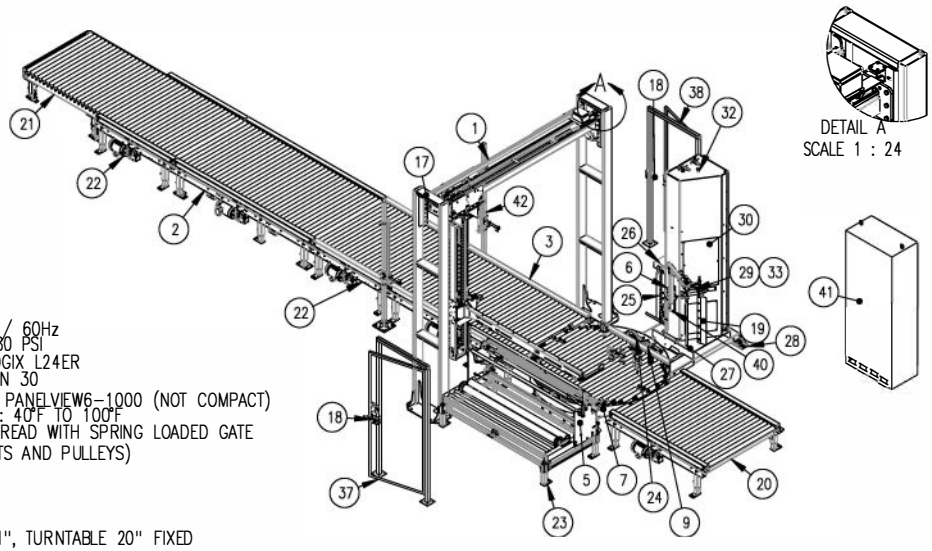
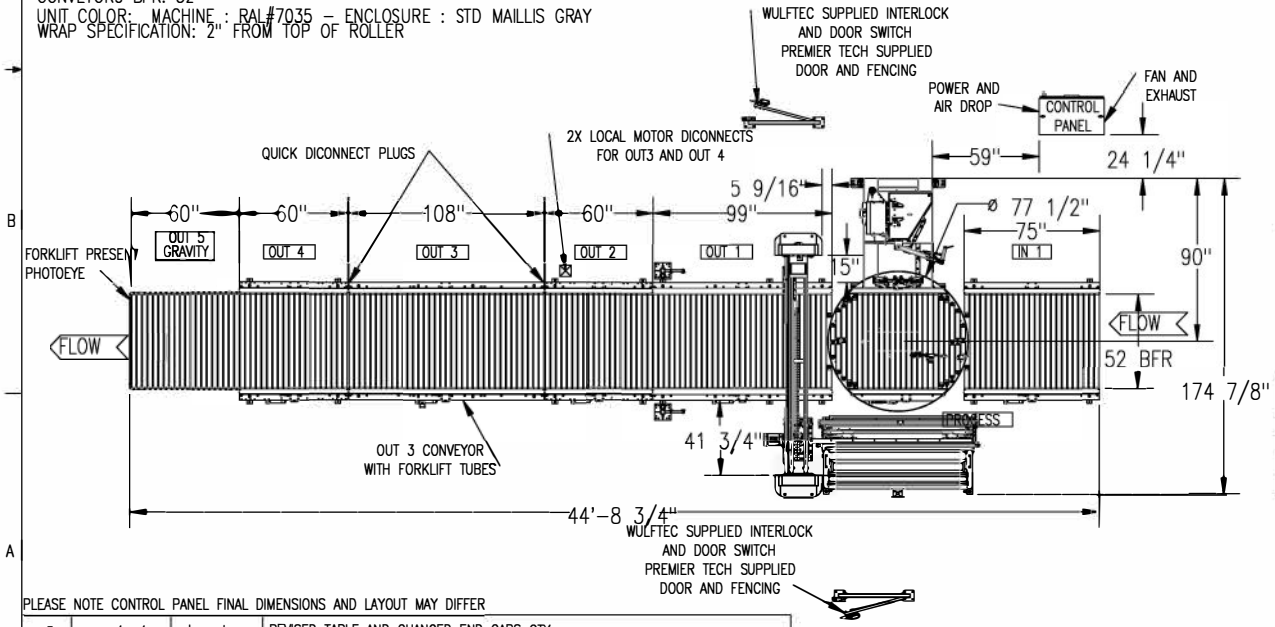


DETAIL A
SCALE 1 : 24

POWER SUPPLY: 460VAC / 3PH / 60Hz
REQUIRED AIR SUPPLY: 3 CFM @ 80 PSI
PLC: ALLEN BRADLEY COMPACTLOGIX L24ER
PLC PROGRAM: RS LOGIX VERSION 30
TOUCH SCREEN: ALLEN BRADLEY PANELVIEW6-1000 (NOT COMPACT)
.OPERATING TEMPERATURE RANGE: 40°F TO 100°F
FILM CARRIAGE SIZE: 30" NO-THREAD WITH SPRING LOADED GATE
PRESTRETCH RATIO: 250 % (BELTS AND PULLEYS)
ROTATION SPEED: 16 RPM
MAX WRAP HEIGHT: 92"
MAX MACHINE HEIGHT: 158"
CONVEYOR SPEED: 50 FPM
CONVEYOR PASS HEIGHT: 20" ±1", TURNTABLE 20" FIXED
CONVEYORS BFR: 52"
UNIT COLOR: MACHINE : RAL#7035 – ENCLOSURE : STD MAILLIS GRAY
WRAP SPECIFICATION: 2" FROM TOP OF ROLLER



PLEASE NOTE CONTROL PANEL FINAL DIMENSIONS AND LAYOUT MAY DIFFER

Revision Number	Revision Date	Done By	Revision Description
3	2019/04/10	alexandrem	REVISED TABLE AND CHANGED END CAPS QTY

Q:\CLIENT\WCA-SMART\SO-155435-1\WCA-SMART_SO-155435-1_IDAHO MILK PRODUCTS_PRODUCTION.SLDDRW

ITEM NO.	QTY.	PART NO.	REV	DESCRIPTION	FINISH
1	1	8MTPS00012	2	ICTS18-WCA-LH-SMC-80WH-80WD-B-PREM-2-WIN-AIR DUMP	
2	1	8MRC000293	1	S-52-108-20-50-60-1.5-4S0 FORKLIFT PICK-UP	
3	1	8MRC000004	1	SC0-52-99-20-50-60-1.5-S0	
4	1	8MPNU00006	0	SO155435-1 IDAHO MILK PRODUCTS PNEU KIT	
5	1	6MTPS01073	2	ITS-DISP-SMC-72-EXT-AIR DUMP	No Finish
6	1	6MTOW00541	3	ST 108 IN -1HP(VEM)-16RPM	No Finish
7	1	6MTAB00535	7	TTAD-52-50-60-1-S0	No Finish
8	1	6MPRE02654	0	PRESTRETCH RATIO BELT 16 PRE EFF 250% 121517	No Finish
9	1	6MPRE02330	0	30 DEG ANGULAR MOUNTING KIT TABLE	No Finish
10	1	6MPRE01362	0	WCA-SMART TOWER PIVOT SHIPPING BRKT KIT	No Finish
11	1	6MPRE01037	0	WCA LUBE KIT	No Finish
12	8	6MPRE00222	1	END CAP SUB-ASSY 2.5 ROLLER	
13	1	6MMIS00348	1	SAFETY LABEL - SMART TOWER KIT	No Finish
14	1	6MMIS00239	0	SAFETY LABEL - GRAVITY CONVEYOR KIT	No Finish
15	1	6MMIS00231	0	SAFETY LABEL - TURNTABLE KIT	No Finish
16	5	6MMIS00229	0	SAFETY LABEL - STANDARD CONVEYOR KIT	No Finish
17	2	6MFRA00639	0	INCYCLE TOP SHEET MODULAR LEG 18-24PH	Dark gray (MDG)
18	2	6MFEN00496	14	2018 FENCE LOCKOUT KIT	No Finish
19	1	6MCUT00515	2	WCA-SMART CUT WIPE - SMC	No Finish
20	1	6MCON11041	1	SCI-52-75-20-50-60-1-4S0	No Finish
21	1	6MCON09742	1	G-52-60-20IN-18OUT-5SO-BS-15	No Finish
22	2	6MCON01454	3	S-52-60-20-50-60-1-4S0	
23	4	6MCON00064	1	CONVEYOR FOOT WELD. 20" PASS	Dark gray (MDG)
24	1	6MCLA00758	1	CLA-90-M-0001-SMC SPRING LOADED-JAWS WITH POLYURETHANE 52 BFR TABLE	No Finish
25	1	6MCAR01664	0	30 SMART CARRIAGE 16 MAJOR- LONGER BLOCKS	No Finish
26	1	6MCAR01283	0	MCC WCA-SMART	No Finish
27	1	6MBAS01846	1	WCA-SMART-BASE-120-16 RPM-18 PH-1VEM-FDA	No Finish
28	3	6MBAS01715	1	WCA-2IN-BASE-SHIM-5IN WIDE-MEC	No Finish
29	1	5MTOW00284	5	CYLINDER MTG BACK PLATE ON SMART TOWER	Dark gray (MDG)
30	1	5MTOW00232	1	TOWER BLANK PANEL	Dark gray (MDG)
31	4	0MFST00260	0	LOCK WASHER 1/4	
32	1	0MFST00196	0	BOLT EYE 1/2 NC	
33	4	0MFST00154	0	BOLT HEX ZC 1/4-20 X 3/4	
34	1	0MFST00116	0	LOCK WASHER 1/2	
35	4	0MFST00057	0	NUT HEX ZC 1/4-20	
36	1	0MFST00049	0	NUT HEX ZC 1/2-13	
37	1	0M00000000			
38	1	0M00000000	0	VOID	
39	1	0ELAB00362	0	DANGER-STAY CLEAR FROM MACHINE	
40	1	0E00000000	0	SEE ELECTRICAL BOM	
41	1	0E00000000	0	SEE ELECTRICAL BOM	
42	1	0E00000000	0	SEE ELECTRICAL BOM	

TOLERANCES:
FRACTIONS ±1/32" DECIMALS .XX±.01 .XXX±.005 ANGLES ±1°
AUCUNE ARRETES VIVES BREAK ALL SHARP CORNERS

SAUF INDICATION CONTRAIRE LES DIMENSIONS SONT EN POUCES
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

DESSIN GENERE PAR DAO, NE PAS ALTERER
CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE

WULFTEC MAILLIS

SO-155435-1 Idaho Milk Products

FINI / FINISH: CUSTOM PAINT RAL#7035
FABRICATION: 1: 2:

DESSINATEUR / DRAWN: alexandrem
DATE: 2019/01/17
TYPE ASS:
POIDS APPROX/APPROX WEIGHT: 12715 LBS

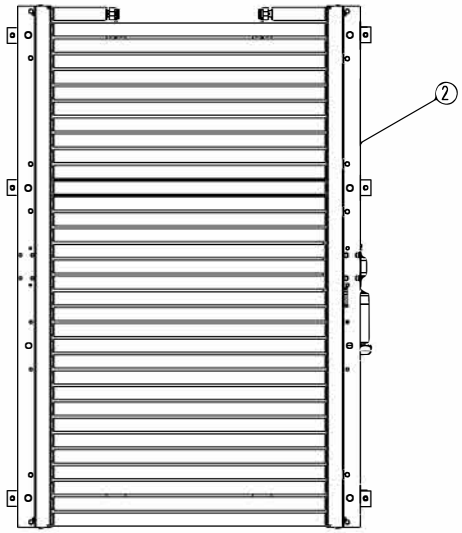
Wulftec# WCA-SMART-00987

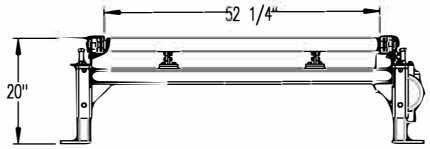
SIZE B | REFERENCE WCA-SMART_SO-155435-1_IDAHO MILK PRODUCTS_MODEL | REV. 3

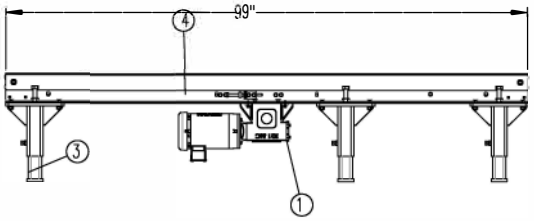
ECHELLE SCALE 1:70 | NE PAS MESURER SUR LE DESSIN DO NOT SCALE DRAWING | PAGE 1 OF 1

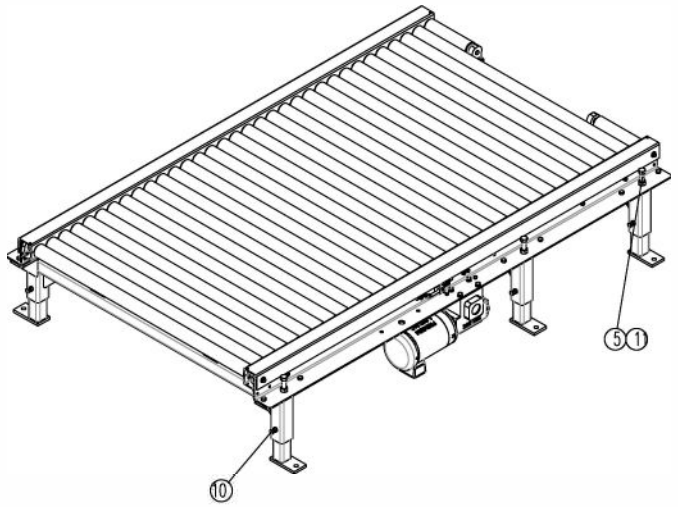
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ITEM NO.	QTY.	PART NO.	REV	DESCRIPTION	FINISH
1	1	6MPRE02478	1	M&G-DRIVE-STD-50-60 FPM-20 1-56C-1.5HP-40B16	No Finish
2	1	6MCON05625	2	FRSCO-52-99-4S0	No Finish
3	6	6MCON00064	1	CONVEYOR FOOT WELD. 20" PASS	Dark gray (MDG)
4	1	0MFST00260	0	LOCK WASHER 1/4	
5	6	0MFST00249	0	BOLT HEX ZC 3/4-10 X 5 1/2 FULL THREAD	
6	3	0MFST00230	0	LOCK WASHER 3/8	
7	1	0MFST00184	0	BOLT HEX ZC 3/8-16 X 1	
8	2	0MFST00150	0	BOLT HEX ZC 3/8-16 X 1 1/2	
9	2	0MFST00116	0	LOCK WASHER 1/2	
10	6	0MFST00084	0	BOLT HEX ZC 1/2-13 X 1	
11	6	0MFST00050	0	NUT HEX ZC 3/4-10	
12	1	0MFST00046	0	NUT HEX ZC 3/8-16	









Revision Number	Revision Date	Done By	Revision Description
1	2018-05-03	stevet	UPDATE BOM

Q:\SWDraw\-RC0\8MRC000004.SLDDRW

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TOLERANCES:
FRACTIONS ±1/32" DECIMALS .XX±.01 .XXX±.005 ANGLES ±1°

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

DESSIN GENER? PAR DAO, NE PAS ALT?RER
CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE

WULFTEC MAILLIS

AUCUNE ARRETES VIVES
BREAK ALL SHARP CORNERS

SCO-52-99-20-50-60-1.5-S0

FINI / FINISH:

FABRICATION:
1:
2:

DESSINATEUR / DRAWN: stevet
DATE: 2018-04-11

Wulftec# 8MRC000004

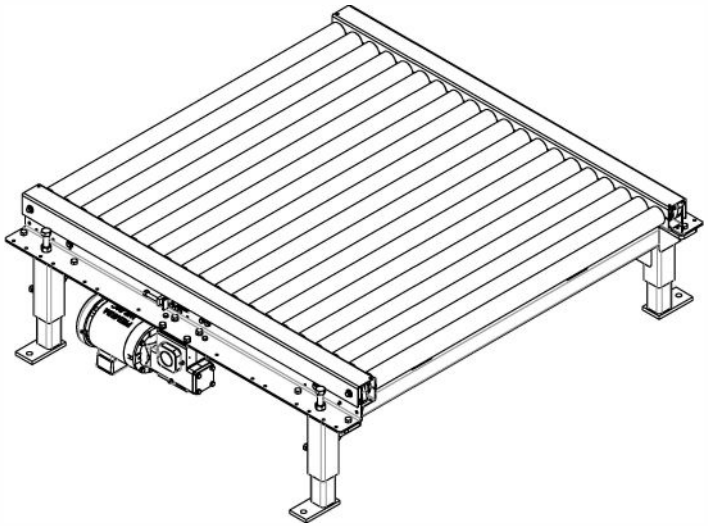
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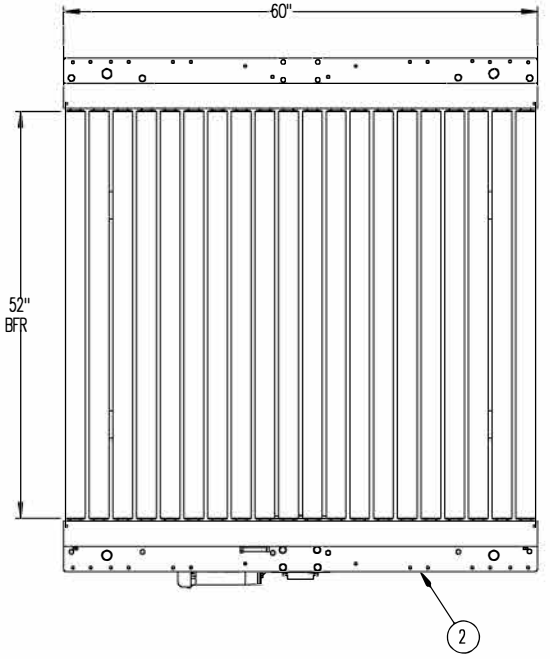
POIDS APPROX/APPROX WEIGHT
1381.64 LBS

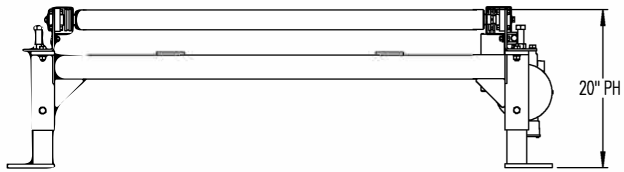
SIZE B
REFERENCE SCO-52-99-20-50-60-1.5-S0
REV. 1

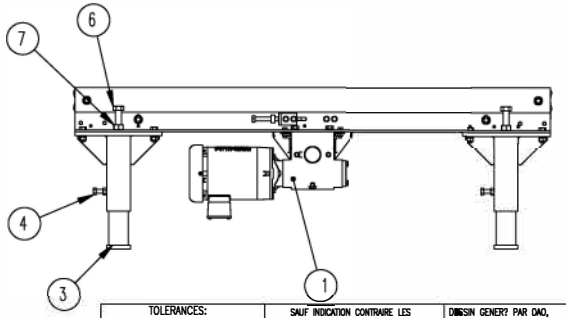
ECHELLE SCALE 1:24
NE PAS MESURER SUR LE DESSIN DO NOT SCALE DRAWING
PAGE 1 OF 1

ITEM NO.	QTY.	PART NO.	REV	DESCRIPTION	FINISH
1	1	6MPRE02241	1	M&G-DRIVE-STD-50-60 FPM-20 1-56C-1HP-40B16	No Finish
2	1	6MCON00733	6	FRS-52-60-4S0	
3	4	6MCON00064	1	CONVEYOR FOOT WELD. 20" PASS	
4	4	0MFST00777	0	BOLT HEX ZC 1/2-13 X 1 1/2 FULL THREAD	
5	1	0MFST00667	0	BOLT HEX ZC 3/4-10 X 3 1/2 FULL THREAD	
6	3	0MFST00249	0	BOLT HEX ZC 3/4-10 X 5 1/2 FULL THREAD	
7	4	0MFST00050	0	NUT HEX ZC 3/4-10	









Revision Number	Revision Date	Done By	Revision Description
3	2017/01/25	ivaylob	CHANGED BOTTOM GUARDS

Q:\SWDraw\-CON\6MCON01454_S-52-60-20-50-60-1-4S0.SLDDRW

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CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE

AUCUNE ARRETES VIVES
BREAK ALL SHARP CORNERS

S-52-60-20-50-60-1-4S0

FINI / FINISH:

FABRICATION:
1:
2:

DESSINATEUR / DRAWN: benb
DATE: 2003/08/12

Wulftec# 6MCON01454

TYPE ASS:

SIZE: B
REFERENCE: S-52-60-20-50-60-1-4S0
REV.: 3

POIDS APPROX/APPROX WEIGHT: 892.88 LBS

ECHELLE SCALE: 1:16
NE PAS MESURER SUR LE DESSIN DO NOT SCALE DRAWING